

MAHLE Industrialfiltration is now Filtration Group. For more information, visit www.fluid.filtrationgroup.com

Dust collector SFK-01/02/03 SP

Circular construction

1. Features

This unit is from solidly build stainless steel. The individual housing parts are fastened together by clamp rings and can be freely rotated in relation to one another or easily dismounted if required.

Characteristics

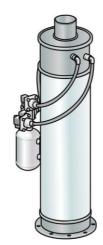
- Efficient, energy-saving cleaning with jet pulse
- Compact, space-saving design
- Volume flow range 30 to 680 m³/h
- Filter surfaces 0.5 to 6.4 m²
- Stainless steel design
- Jacob connection system
- Worldwide distribution



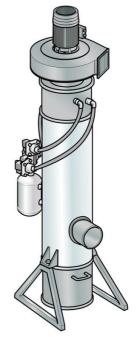
2. Versions





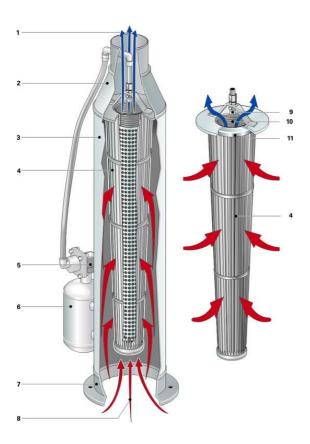


Ø 300 - 400 mm with 3 - 4 cartridges



... plus fan, frame and dust bucket

3. Modules and accessories



- 1 Outlet pipe-end
- 2 Clean air section
- 3 Dirt air section
- 4 Cartridge
- 5 Membrane valve
- 6 Pressure vessel
- 7 Jacob connection system
- 8 Dirt air inlet
- 9 Cleaning nozzle
- 10 Threaded connection
- 11 Sealing ring

4. Functional description

The dust-laden air flows into the filter housing (3) at the bottom (8). As it flows through the catridge (4), fine dust is separated on the cartridge surface. The filter cake is cleaned off at fixed intervals, depending on the dust load and the filter surface load. The membrane valve (5) is controlled on customer side. The detached dust drops down. The cleaned air flows into the clean side (2) and is discharged at the top of the filter via the outlet pipe-end (1).

The jet pulse cleaning system comprises a pressure vessel with membrane valves (5) and a cleaning unit (9). The version shown here is designed for intermittent operation. For continuous filtration the variant with several elements and membrane valves should be preferred.

5. Technical Data

Dust collector

Housing material: Stainless steel V2A - AISI 304

Max. operating

pressure: \pm 50 mbar

Max. operating

temperature: 70 °C

Dust bucket

capacity*: 6/14/25 I

Cartridges

 SFK-01:
 Type 852 902 Ti ...** (data sheet 120 NK)

 SFK-02:
 Type 852 903 Ti ...** (data sheet 120 NK)

 SFK-03:
 Type 852 904 Ti ...** (data sheet 120 NK)

Cleaning Cleaning

system: Filtration Group multi-jet nozzle **Medium:** Oil, dust and condensate-free compressed air

at operating temperature

Compressed air

connection:G½ femaleMax. air pressure:6 bar

Compressed air

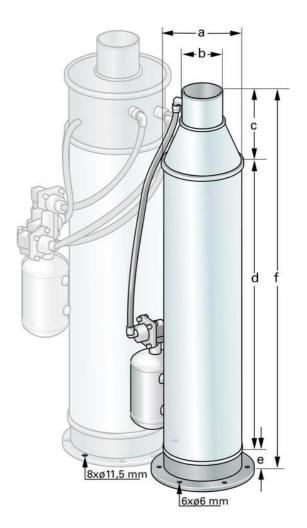
consumption*: approx. 10 l (fad) for 1 cartridge

approx. 17 I (fad) for 3 or 4

cartridges per cleaning cycle 0.2 s

Pulse duration: 0.2 s
Controller: Optional

Valves: DC 24 V, 0.5 A, 12 W, IP 65



6. Dimensions

Dust collector						Dimensions [mm]					
Type designation	Volume flow* [m³/h]	No. of cartridges	No. of Valves	Cartridge length [mm]	Weight [kg]	а	b	С	d	е	f
SFK-01 001 DN-020	30 - 80	1	1	300	10	200 120		300		560	
SFK-02 001 DN-020	50 - 120			600	12		120	220	600	40	860
SFK-03 001 DN-020	70 - 170			1000	16				984		1230
SFK-02 003 DN-030	150 - 360	- 3	1**	000	40	300	150	- 300	000		050
SFK-02 003 DN-030			3***	600	19				600	50	950
SFK-03 003 DN-030	210 - 510		1**	1000	24				984		1335
SFK-03 003 DN-030			3***								
SFK-02 004 DN-040	200 - 480	4	2***	600	32	400	300		000		050
SFK-02 004 DN-040			4***						600		950
SFK-03 004 DN-040	280 - 680		2***	1000	40				004		4005
SFK-03 004 DN-040			4***						984		1335

^{*} These values may vary depending on the nature of the dust, the composition of the air and the filter media.

Technical data is subject to change without notice!

^{*} According to version

^{**} Filter media depending on application

^{**} Intermittent filtration

^{***} Continious filtration

7. Ordering example

Basic unit					Optional equipment				
Туре	No. of cartridges			Flanged body-type filter	Dust bucket	Fan	Fan and dust bucket		
SFK-02	001	DN-020	A						
			S1.						
			A.V						
			S1V						

8. Design

Please contact us for detailed technical information, any open questions and for general expert advice. Completion of the relevant questionnaire would facilitate in the coordination of all important parameters.

Comprehensive documentation on our product range, cleaning units and elements can be provided. For more information about installation and operation, please refer to our Instruction Manual.

Filtration Group GmbH Schleifbachweg 45 D-74613 Öhringen Phone +49 7941 6466-0 Fax +49 7941 6466-429 fm.de.sales@filtrationgroup.com www.fluid.filtrationgroup.com 76397624.04/2019