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# Dust collector SFK-09

Rectangular type

# 1. Features

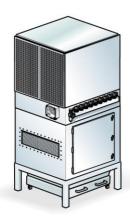
This unit is manufactured from sturdy steel sheets. The individual housing parts are assembled from bended metal segments that are bolted together and sealed with silicone-free seals.

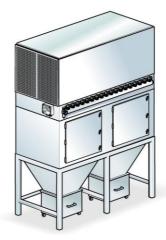
# Characteristics

- Compact, space-saving design
- Easy to maintain
- Low noise level
- Efficient, energy-saving cleaning with compressed air by means of Filtration Group Multijet nozzle
- Volume flow range 1800 to 32400 m³/h
- Filter surfaces 48 to 540 m<sup>2</sup>
- Cartridges changed on the dirt air side
- Worldwide distribution



## 2. Versions



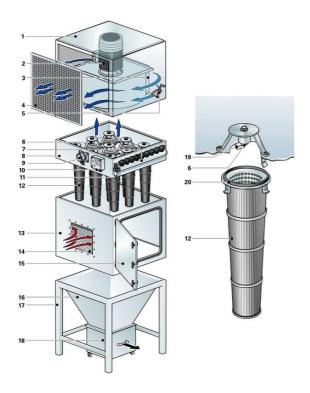




S3, with dust drawer

S1, with dust bucket

# 3. Modules and accessories



1	Acoustic hood					
2	Fan					
3	Lamella valve for volume flow (optional)					
4	Blow-out grid					
5	Lever for lamella valve for volume flow (optional)					
6	Cleaning unit (rotating wing)					
7	Pressure vessel with membrane valves					
8	Clean air section					
9	Differential pressure gauge (optional)					
10	Filter controller					
11	Pressure reducer					
12	Cartridge					
13	Dirt air section					
14	Dirt air inlet with baffle plate					
15	Maintenance door					
16	Dust collector hopper					
17	Rack					
18	Dust bucket					
19	Fastening for cartridge					
20	Seal					

# 4. Funktional description

The dust-laden air flows into the side of the filter housing (13). The perforated baffle plate (14) in the inlet region assures a uniform flow distribution and enables coarse particles to be pre-separated. As it flows through the cartridge (12), fine dust is separated on the surface. The filter cake is cleaned off at fixed intervals, depending on the dust load and the filter surface load. The detached dust drops down through the hopper (16) and is collected in the bucket (18). The cleaned air flows into the clean air section (8) and is discharged via the blow-out grid (4). The fully automatic compressed air cleaning system comprises a pressure vessel with membrane valves (7), an electronic  $\Delta$  p controller (10) and the cleaning units (6).

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#### 5. Technical Data

## **Dust collector**

**Housing material:** 1.0037 (DIN EN 10025) **Surface protection:** EPS powder coating, RAL 7035

light grey

Max. operating pressure: - 50 mbar

Max. operating temperature: 50 °C without acoustic hood

40 °C with acoustic hood

Dust collectorType S1: 50 Icapacity\*:Type S3: 200 IMaintenance doors:Sizes 010x1 and 020x16: 1 St.

Sizes 024x16 and 029x16: 2 St.

Cartridges Type 852 032 Ti ...\*\*
(328 NKQ data sheet)

Cleaning

Cleaning system: Filtration Group multijet nozzle

Medium: Oil, dust and condensate-free compressed air at operating temperat-

ure

Compressed air connection:

Max. air pressure:

Compressed air

consumption\*:

Pulse duration:

Controller:

G½ female

6 bar

approx. 60 l to 70 l (fad.)

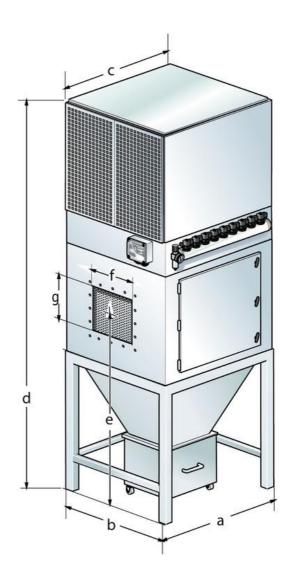
per cleaning cycle

Ap controlled

(MFS-05 dp data sheet)

Valves: Electric membrane valves

\* According to version



## 6. Dimensions

Dust collector							Dimensions [mm]					
Type designation	Volume flow* [m³/h]	No. of cart-ridges	Size	Type of con- struc- tion	Weight** [kg]	а	b	С	d	e	fxg	
SFK-09 004 010x10 S1	1800 - 7200	4	010x10	S1	800	1015 10	1015	1100	3636	1500	300x300	
SFK-09 004 010x10 S3				S3	780		1015	1100	3356	1220		
SFK-09 009 016x16 S1	4050 -		040-40	S1	1630	4045		1600	4567	2130	450x450	
SFK-09 009 016x16 S3	16200	9	016x16	S3	1470	1615			3786	1349		
SFK-09 012 020x16 S1	5400 -	40	020x16	S1	2090	2025	_	2020	4567	2130	- 600x600	
SFK-09 012 020x16 S3	21600	12		S3	1940	2035	1615		3786	1349		
SFK-09 015 024x16 S1	6750 -	15	024x16	S1	2410	0455	1615	2440	4567	2130	2::450::450	
SFK-09 015 024x16 S3	27000			S3	2180	2455			3786	1349		
SFK-09 018 029x16 S1	018 029x16 S1 8100 -		020×46	S1	2780	2875	075	2860	4567	2130	2x450x450	
SFK-09 018 029x16 S3	32400	18	029x16	S3	2520	20/5		∠000	3786	1349		

<sup>\*</sup> These values may vary depending on the nature of the dust, the composition of the air and the filter media.

Technical data is subject to change without notice!

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<sup>\*\*</sup> Filter material depending on application

<sup>\*\*</sup> Weight with fan and acoustic hood. These values may vary depending on the size of the fan.

# 7. Ordering example

	Basic	Optional equipment			
Туре	No. of cartridges	Size	Version	Dust bucket	Dust drawer
SFK-09	018	016 x 16	S1		
3FK-09	016		S3		

# 8. Design

Please contact us for detailed technical information, any open questions and for general expert advice. Completion of the relevant questionnaire would facilitate in the coordination of all important parameters.

Comprehensive documentation on our product range, cleaning units and elements can be provided. For more information about installation and operation, please refer to our Instruction Manual.

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